

## 1. Identification

<b>Product identifier</b>	<b>COMANCHE HS</b>		
<b>Other means of identification</b>			
<b>Brand Code</b>	8293, 741A		
<b>Recommended use</b>	For Industrial Use Only		
<b>Recommended restrictions</b>	None known.		
<b>Manufacturer/Importer/Supplier/Distributor information</b>			
<b>Manufacturer</b>			
<b>Company name</b>	HarbisonWalker International		
<b>Address</b>	1305 Cherrington Parkway, Suite 100 Moon Township, Pennsylvania 15108 US		
<b>Telephone</b>	General Phone:	412-375-6600	
<b>Website</b>	www.thinkHWI.com		
<b>Emergency phone number</b>	CHEMTREC 24 HOUR EMERGENCY #	1-800-424-9300	

## 2. Hazard(s) identification

### Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	70 - 90
Aluminum Granules, 97% Al -8+40 Mesh		7429-90-5	2.5 - 10
Amorphous Silica	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	2.5 - 10
Carbon Black		1333-86-4	2.5 - 10
Diiron Trioxide		1309-37-1	2.5 - 10
Graphite		7782-42-5	2.5 - 10
Magnesium Oxide		1309-48-4	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
Cristobalite		14464-46-1	0.1 - 1
Phenol		108-95-2	0.1 - 1
Other components below reportable levels			2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Use fire-extinguishing media appropriate for surrounding materials.
<b>Unsuitable extinguishing media</b>	Not available.
<b>Specific hazards arising from the chemical</b>	Not applicable.
<b>Special protective equipment and precautions for firefighters</b>	Not available.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store away from incompatible materials (see Section 10 of the SDS).

#### 8. Exposure controls/personal protection

##### Occupational exposure limits

##### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m <sup>3</sup>	
Cristobalite (CAS 14464-46-1)	PEL	0.05 mg/m <sup>3</sup>	Respirable dust.
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m <sup>3</sup>	Fume.
Graphite (CAS 7782-42-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
		15 mg/m3	Total dust.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Amorphous Silica (CAS 7631-86-9)	TWA	0.8 mg/m3	
		20 mppcf	
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m <sup>3</sup>	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m <sup>3</sup>	Inhalable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Welding fume or pyrophoric powder.
		5 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Total
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m <sup>3</sup>	
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m <sup>3</sup>	
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m <sup>3</sup>	Respirable dust.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m <sup>3</sup>	Dust and fume.
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m <sup>3</sup>	Respirable.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear suitable protective clothing.

**Respiratory protection**

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Physical state	Solid.
Form	Solid.
Color	Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

### Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

### Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

### Other information

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

## 10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

**Conditions to avoid**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.

The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

**Incompatible materials**

Strong oxidizing agents.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.

**Hazardous decomposition products**

No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**

Direct contact with eyes may cause temporary irritation.

**Information on toxicological effects**

<b>Acute toxicity</b>	Not available.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Amorphous Silica (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.
Carbon Black (CAS 1333-86-4)	2B Possibly carcinogenic to humans.

Cristobalite (CAS 14464-46-1)  
Diiron Trioxide (CAS 1309-37-1)  
Titanium Dioxide (CAS 13463-67-7)

1 Carcinogenic to humans.  
3 Not classifiable as to carcinogenicity to humans.  
2B Possibly carcinogenic to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Cristobalite (CAS 14464-46-1) Cancer

**US. National Toxicology Program (NTP) Report on Carcinogens**

Cristobalite (CAS 14464-46-1) Known To Be Human Carcinogen.  
Reasonably Anticipated to be a Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**12. Ecological information**

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions** This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

**Hazardous waste code** Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.

**Waste from residues / unused products** Not available.

**Contaminated packaging** Not available.

**14. Transport information**

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

**15. Regulatory information**

**US federal regulations** This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Cristobalite (CAS 14464-46-1) Cancer

lung effects  
immune system effects  
kidney effects

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No (Exempt)

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminium Oxide (Non-Fibrous)	1344-28-1	70 - 90
Aluminum Granules, 97% Al -8+40 Mesh	7429-90-5	2.5 - 10

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

## US state regulations

### California Proposition 65



**WARNING:** This product can expose you to chemicals including Titanium Dioxide: Titanium Dioxide, which is known to the State of California to cause cancer, and Ethane-1,2-diol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon Black (CAS 1333-86-4) Listed: February 21, 2003  
Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum Granules, 97% Al -8+40 Mesh (CAS 7429-90-5)  
Carbon Black (CAS 1333-86-4)  
Cristobalite (CAS 14464-46-1)  
Magnesium Oxide (CAS 1309-48-4)  
Titanium Dioxide (CAS 13463-67-7)

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date 02-04-2019

**Version #**

01

**Disclaimer**

This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**Revision information**

Product and Company Identification: Product Codes  
Composition / Information on Ingredients: Ingredients